

Date: Wednesday, 2/15/2006 3:46:20 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 25835		
Estimate Number	: 10725		
P.O. Number	: N/A	Part Number	: D2652
This Issue	: 2/15/2006 S.O. No. : N/A	Drawing Number	: D2652 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 25373	Material	: N/A
Written By	: SEE COMMENT BELOW	Due Date	: 3/6/2006
Checked & Approved By	: JF 06.02.16	Qty:	200 Um: Each
Comment	: Est Rev:B 02/06/13 Now machined in house. NG		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0500	303 Round Bar 0.500"
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Comment: Qty.: 0.0578 f(s)/Unit Total: 11.5500 f(s)

Material: 303 ss .500" Round Bar

(M303R0500)

Batch: M190599.00/pied/M19488 3.5

J.F. 06/04/27

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA250 &amp; Dwg D2652

2-Deburr

J.F. 06/04/27

208

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 06/04/27

208

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

MS 06/04/27

208

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST54

AL 06/04/27

(208)

Job Completion



Level 21 inspection

06/04/28

D

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/04/20  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	25835
<b>Description:</b> Bushing		<b>Part Number:</b>	D2652
<b>Inspection Dwg:</b> D2652 <b>Rev:</b> A			Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

<input checked="" type="checkbox"/>	First Article	<input type="checkbox"/>	Prototype
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[illegible]

Measured by: JF	Audited by: MB	Prototype Approval: N/A
Date: 06/04/20	Date: 06/04/20	Date: N/A

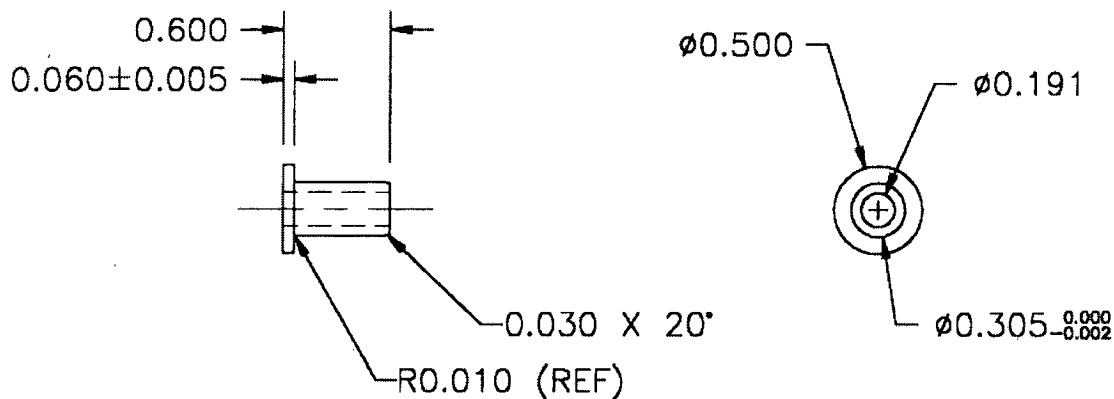
Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	





DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED  
97/04/25 DS



MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 25835

Date: Thursday, 4/27/2006 3:26:16 PM

User: Chantal Lavoie

**INVENTORY ITEMS PICKED  
FOR SLIP NUMBER 2104**

**Project No.** : N/A  
**Customer** : Dart Helicopters Services  
**Part Number** : D2652  
**Job Number** : 25835

**Drawing Number** : D2652 REV A  
**Drawing Name** : BUSHING  
**Due Date** : / /  
**Qty** : 208  
**Slip #** : 2104

		Location	Store	Picking	Lot No.	Serial No.	Req'd	Taken
1.0	M303R0500							
	303 Round Bar 0.500"							
	Available 44.80	MAIN			19059		12.02	12.0200 f
		MAIN			19488		12.02	12.0200